

5/46

DART AEROSPACE LTD		Work Order:	24713
Description: Clevis		Part Number:	D3348-1
Dwg: D3348 Rev. A <i>3/24/05</i>		Qty:	8
Ref:		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>[Signature]</i>	05.10.26	8
2	PG	Issue P/O: <u>2008867</u> Email or Ship DXF file to vendor Laser Cut flat pattern per Dwg D3348 Possible Supplier: Industrial Laser Material release note is required	<i>[Signature]</i>	05/10/27	8
3	RG	Receive and Inspect for transit damage Enure material release note is attached	<i>[Signature]</i>	06/2/22	8
4	QC6	Inspect dimensions as per Dwg D3348	<i>[Signature]</i>	06-02-25	8
5	GA	Deburr	<i>[Signature]</i>	06:02:27	8
6	GB	Form as per Dwg D3348	<i>[Signature]</i>	06/03/06	8
7	QC5	Inspect work to Step 6	<i>[Signature]</i>	06-03-07	8
8	ST	Identify and Stock in WS cell	<i>[Signature]</i>	06-03-07	8
9	AC	Cost / part: _____	<i>[Signature]</i>	06.03.08	②
10	DC	Close W/O Inspect Level 21	<i>[Signature]</i>	06/03/08	③

Rev	Date	Change	Revised By	Approved
A	05.02.09	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
[Signature] 05.02.14

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: PD Date: 06/03/08
 QA: N/C Closed: _____ Date: _____

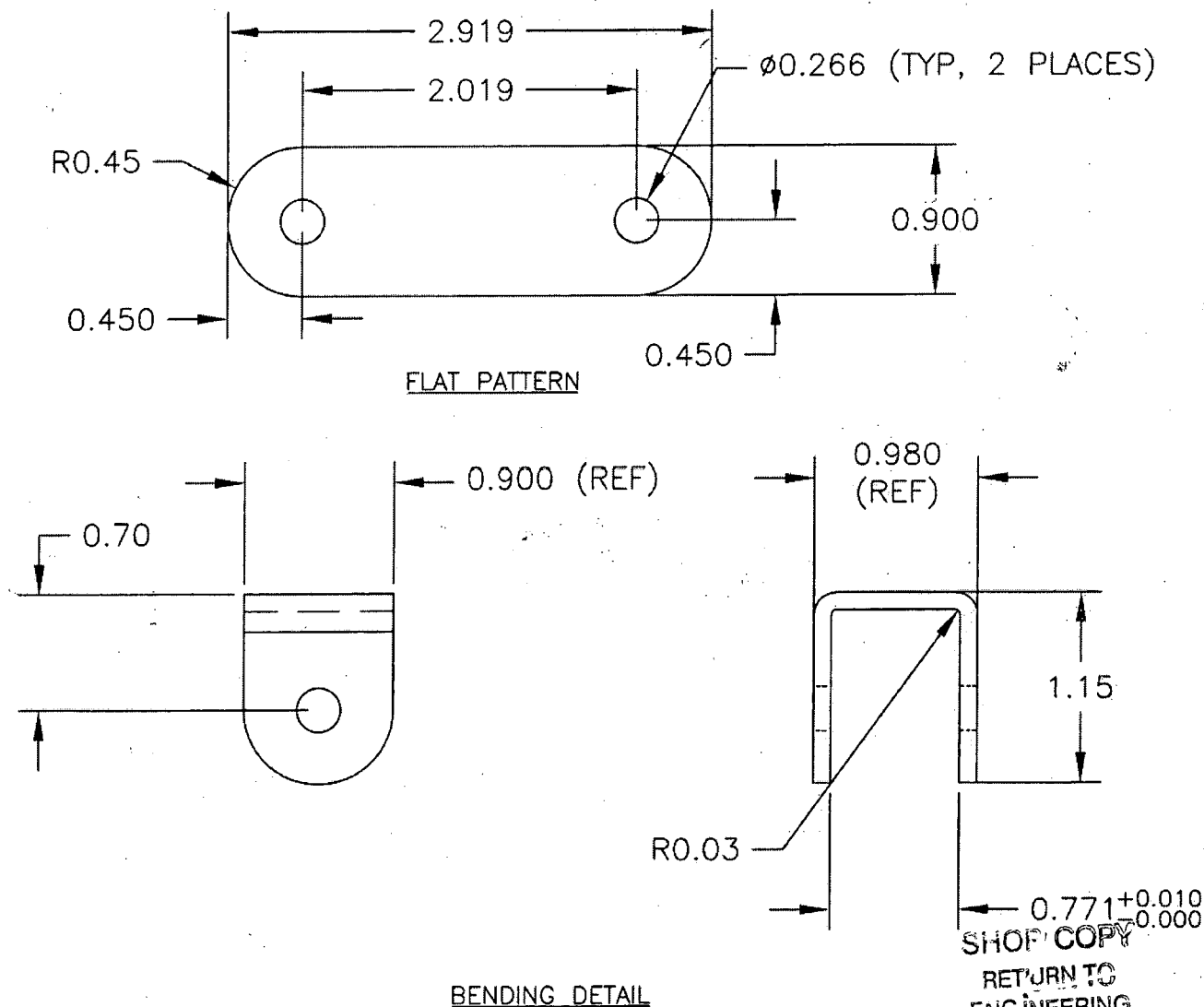
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED PH	DRAWING NO. D3348	REV. B SHEET 1 OF 1
DATE 05.03.04		TITLE CLEVIS	SCALE 1:1
A	04.11.11	NEW ISSUE	
B	05.03.04	INSIDE RADIUS WAS R0.13, NOW R0.03	

RELEASED
05.03.05



D3348-1 CLEVIS

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21,38W/44W/50W/60W/70W SERIES STEEL 12 GAUGE (0.075 THICK) (REF DART SPEC. M1010-S12GA)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

UNCONTROLLED COPY
SUBJECT TO ENDMENT
WORK ORDER
NO. 24713

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 26, 2005
03:12 pm

Work Order No : 0024713
Project Name : D3348-1
Project For : WK546
Work Order Type : Main
Main WO Number :
House Part Number : D3348-1
Description : Clevis
Manufactured : Yes
Amount Req'd : 8
Amount Done : 0
Start Date : 10-26-05
Est Finish Date : 11-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00



California Steel Industries
14000 San Bernardino Ave.
Fontana, California 92335
Ph (909) 350-6300

CERTIFIED TEST REPORT

CUSTOMER ORDER P50414ME003	MO. NUMBER 02-7055-02	SHIPPING DATE 05/31/05	CAR NUMBER RR: pool cars	TALLY NUMBER PO 250485597 1/
WILKINSON STEEL AND METALS A DIVISION OF PREMETAL CO., INC. 888 S.E. MARINE DR., VANCOUVER BC, CANADA, V5X2V3		WILKINSON STEEL-METALS C/O GARY R. HAMILTON TRUCKING 888 S.E. MARINE DR., VANCOUVER BC, CANADA BC V5Y 2		

MARK ALL DOCUMENTS W/P.O. P50414ME003 FAX TALLIES AT TIME OF SHIPMENT TO MEL ELIAS FAX #604-301-3244.

END USE WAREHOUSE STOCK - FLATNESS & SURFACE CRITICAL			
PROD H.R. COILS, P & O - PRIME			
SPEC ASTM-A-1011-00-CS-TYPE B			
T/P INSPECTION MILL			
DESCRIPTION .1040 x 48.0000 x COIL NOM ME	COILS, PIECES OR BUNDLES 4 2	HEAT NUMBER M77562 M77568	I CERTIFY THE FOLLOWING TEST INFORMATION TO BE CORRECT AS CONTAINED IN THE RECORDS OF THE COMPANY. CHIEF - LABORATORY SERVICES

MECHANICAL PROPERTIES							CHEMICAL ANALYSIS															13:28:21 05/31/05 MM	
HEAT OR LOT NUMBER	SLAB NUMBER	L C C	YIELD KSI	TENSILE STRENGTH KSI	% ELONGATION		BEND TEST	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	V	Co	Ti	N		
477562								06	.35	008	005	012	00	00	01	00	047	000	000	002	003		
477568								06	.36	007	003	021	00	00	00	00	045	000	000	001	005		